



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA Hazard Communication Standard (29 CFR 1910.1200)

Revision date 19-Mar-2024

Revision Number 1

1. Identification

Product identifier

Product Name Potassium Hydroxide 5%, w/w in Isopropyl Alcohol

Other means of identification

Product Code(s) 9337

UN number or ID number UN2924

Synonyms No information available

Recommended use of the chemical and restrictions on use

Recommended use Industrial use
Laboratory use
Industrial Manufacturing (all)

Restrictions on use No information available

Details of the supplier of the safety data sheet

Supplier Address

Columbus Chemical Industries, Inc.
N4335 Temkin Rd.
Columbus, WI 53925 USA
Phone: (920) 623-2140
Fax: (920) 623-2577
www.columbuschemical.com

Emergency telephone number

24 Hour Emergency Phone Number CHEMTREC: 1-800-424-9300 for US / 703-527-3887 outside US

Emergency Telephone 911

2. Hazard(s) identification

Classification

Acute toxicity - Oral	Category 4
Skin corrosion/irritation	Category 1 Sub-category A
Serious eye damage/eye irritation	Category 1
Specific target organ toxicity (single exposure)	Category 3
Flammable liquids	Category 2
Corrosive to metals	Category 1

Hazards not otherwise classified (HNOC)

Not applicable

Label elements

Danger

Hazard statements

H302 - Harmful if swallowed

H314 - Causes severe skin burns and eye damage

H336 - May cause drowsiness or dizziness

H225 - Highly flammable liquid and vapor.

H290 - May be corrosive to metals.



Precautionary Statements - Prevention

P264 - Wash face, hands and any exposed skin thoroughly after handling

P270 - Do not eat, drink or smoke when using this product

P260 - Do not breathe dusts or mists

P280 - Wear protective gloves/protective clothing/eye protection/face protection

P271 - Use only outdoors or in a well-ventilated area

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking

P233 - Keep container tightly closed

P240 - Ground and bond container and receiving equipment

P241 - Use explosion-proof electrical/ ventilating/ lighting/ equipment

P242 - Use only non-sparking tools

P243 - Take action to prevent static discharges

P234 - Keep only in original packaging

P235 - Keep cool

Precautionary Statements - Response

P310 - Immediately call a POISON CENTER or doctor/physician

P321 - Specific treatment (see First-Aid Measures on SDS)

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P310 - Immediately call a POISON CENTER or doctor/physician

P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower

P363 - Wash contaminated clothing before reuse

P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing

P310 - Immediately call a POISON CENTER or doctor/physician

P301 + P312 - IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell

P330 - Rinse mouth

P331 - Do NOT induce vomiting

P370 + P378 - In case of fire: Use CO₂, dry chemical, or foam to extinguish

P390 - Absorb spillage to prevent material damage

Precautionary Statements - Storage

P405 - Store locked up

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed

P406 - Store in corrosion resistant container with a resistant inner liner

Precautionary Statements - Disposal

P501 - Dispose of contents/ container to an approved waste disposal plant

Other information

May be harmful in contact with skin.

3. Composition/information on ingredients

Mixture

Chemical name	CAS No	Weight-%	Formula	Molecular Weight
Isopropyl alcohol	67-63-0	94.5-95.5	CH ₃ CHOHCH ₃	60.10 g/mol
Potassium hydroxide	1310-58-3	4.5-5.5	KOH	56.11 g/mol

4. First-aid measures

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.
Inhalation	Remove to fresh air. If breathing has stopped, give artificial respiration. Get medical attention immediately. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If breathing is difficult, (trained personnel should) give oxygen. Delayed pulmonary edema may occur. Get immediate medical attention.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical attention.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get immediate medical attention.
Ingestion	Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Get immediate medical attention.
Self-protection of the first aider	Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation.

Most important symptoms and effects, both acute and delayed

Symptoms	Burning sensation. Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.
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Indication of any immediate medical attention and special treatment needed

Note to physicians	Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure.
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5. Fire-fighting measures

Suitable Extinguishing Media Large Fire	Dry chemical. Carbon dioxide (CO ₂). Water spray. Alcohol resistant foam. CAUTION: Use of water spray when fighting fire may be inefficient.
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Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
Specific hazards arising from the chemical	Risk of ignition. Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. The product causes burns of eyes, skin and mucous membranes. Thermal decomposition can lead to release of irritating gases and vapors.
Explosion data	
Sensitivity to mechanical impact	None.
Sensitivity to static discharge	Yes.
Special protective equipment and precautions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Evacuate personnel to safe areas. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Pay attention to flashback. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material. Attention! Corrosive material.
Other information	Ventilate the area. Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment	Stop leak if you can do it without risk. Do not touch or walk through spilled material. A vapor suppressing foam may be used to reduce vapors. Dike far ahead of spill to collect runoff water. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.
Methods for cleaning up	Take precautionary measures against static discharges. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers.

7. Handling and storage

Precautions for safe handling

Advice on safe handling	Use personal protection equipment. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion. Use spark-proof tools and explosion-proof equipment. Keep in an area equipped with sprinklers. Use according to package label instructions. Handle in accordance with good industrial hygiene and safety practice. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with skin, eyes or clothing. In case of insufficient ventilation, wear suitable respiratory equipment. Handle product only in closed system or provide appropriate exhaust ventilation. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.
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Conditions for safe storage, including any incompatibilities

Storage Conditions

Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labeled containers. Do not store near combustible materials. Keep in an area equipped with sprinklers. Store in accordance with the particular national regulations. Store in accordance with local regulations. Protect from moisture. Store locked up. Keep out of the reach of children. Store away from other materials.

8. Exposure controls/personal protection**Control parameters****Exposure Limits**

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
Isopropyl alcohol	STEL: 400 ppm TWA: 200 ppm	TWA: 400 ppm TWA: 980 mg/m ³ (vacated) TWA: 400 ppm (vacated) TWA: 980 mg/m ³ (vacated) STEL: 500 ppm (vacated) STEL: 1225 mg/m ³	IDLH: 2000 ppm TWA: 400 ppm TWA: 980 mg/m ³ STEL: 500 ppm STEL: 1225 mg/m ³
Potassium hydroxide	Ceiling: 2 mg/m ³	(vacated) Ceiling: 2 mg/m ³	Ceiling: 2 mg/m ³

Biological occupational exposure limits

Chemical name	ACGIH
Isopropyl alcohol	40 mg/L - urine (Acetone) - end of shift at end of workweek

Appropriate engineering controls**Engineering controls**

Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Tight sealing safety goggles. Face protection shield.

Hand protection

Wear suitable gloves. Impervious gloves.

Skin and body protection

Wear suitable protective clothing. Long sleeved clothing. Chemical resistant apron. Antistatic boots.

Respiratory protection

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations

Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product. Wear suitable gloves and eye/face protection. Avoid contact with skin, eyes or clothing. Remove and wash contaminated clothing and gloves, including the inside, before re-use.

9. Physical and chemical properties**Information on basic physical and chemical properties**

Physical state	Liquid
Appearance	Clear
Color	Colorless

Odor No information available
Odor threshold No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Relative vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	No data available	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature		None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
<u>Other information</u>		
Explosive properties	No information available	
Oxidizing properties	No information available	
Softening point	No information available	
Molecular weight	No information available	
VOC content	No information available	
Liquid Density	No information available	
Bulk density	No information available	

10. Stability and reactivity

Reactivity No information available.

Chemical stability Stable under normal conditions.

Possibility of hazardous reactions None under normal processing.

Conditions to avoid Heat, flames and sparks. Exposure to air or moisture over prolonged periods.

Incompatible materials Oxidizing agents. Acids. Bases.

Hazardous decomposition products None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available. Corrosive by inhalation.

(based on components). Inhalation of corrosive fumes/gases may cause coughing, choking, headache, dizziness, and weakness for several hours. Pulmonary edema may occur with tightness in the chest, shortness of breath, bluish skin, decreased blood pressure, and increased heart rate. Inhaled corrosive substances can lead to a toxic edema of the lungs. Pulmonary edema can be fatal. May cause drowsiness or dizziness.

Eye contact Specific test data for the substance or mixture is not available. Causes serious eye damage. (based on components). Corrosive to the eyes and may cause severe damage including blindness. May cause irreversible damage to eyes.

Skin contact Specific test data for the substance or mixture is not available. Corrosive. (based on components). Causes burns. May be harmful in contact with skin.

Ingestion Specific test data for the substance or mixture is not available. Causes burns. (based on components). Ingestion causes burns of the upper digestive and respiratory tracts. May cause severe burning pain in the mouth and stomach with vomiting and diarrhea of dark blood. Blood pressure may decrease. Brownish or yellowish stains may be seen around the mouth. Swelling of the throat may cause shortness of breath and choking. May cause lung damage if swallowed. May be fatal if swallowed and enters airways.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Redness. Burning. May cause blindness. Coughing and/ or wheezing. Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.

Acute toxicity

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	1,644.70 mg/kg
ATEmix (dermal)	4,272.60 mg/kg
ATEmix (inhalation-gas)	99,999.00 ppm
ATEmix (inhalation-vapor)	31.70 mg/l
ATEmix (inhalation-dust/mist)	99,999.00 mg/l

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Isopropyl alcohol	= 1870 mg/kg (Rat)	= 4059 mg/kg (Rabbit)	> 10000 ppm (Rat) 6 h
Potassium hydroxide	284 mg/kg (Rat)	-	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Causes severe skin burns and eye damage.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes serious eye damage. Causes burns.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
Isopropyl alcohol	-	Group 3	-	-

Legend**IARC (International Agency for Research on Cancer)**

Group 3 - Not Classifiable as to Carcinogenicity in Humans

Reproductive toxicity No information available.**STOT - single exposure** May cause drowsiness or dizziness.**STOT - repeated exposure** No information available.**Target organ effects** Respiratory system, Eyes, Skin.**Aspiration hazard** No information available.**Other adverse effects** No information available.**Interactive effects** No information available.**12. Ecological information****Ecotoxicity**

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Isopropyl alcohol	EC50: >1000mg/L (96h, Desmodesmus subspicatus) EC50: >1000mg/L (72h, Desmodesmus subspicatus)	LC50: =9640mg/L (96h, Pimephales promelas) LC50: =11130mg/L (96h, Pimephales promelas) LC50: >1400000µg/L (96h, Lepomis macrochirus)	-	EC50: =13299mg/L (48h, Daphnia magna)
Potassium hydroxide	-	-	-	-

Persistence and degradability No information available.**Bioaccumulation****Component Information**

Chemical name	Partition coefficient
Isopropyl alcohol	0.05
Potassium hydroxide	0.83

Other adverse effects No information available.**13. Disposal considerations**

Disposal methods

Waste from residues/unused products	Should not be released into the environment. Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers.
California Hazardous Waste Status	This product contains one or more substances that are listed with the State of California as a hazardous waste.

14. Transport information

<u>DOT</u>	Regulated
UN number or ID number	UN2924
Proper shipping name	Flammable liquids, corrosive, n.o.s. (Isopropanol, Potassium hydroxide)
Transport hazard class(es)	3
Subsidiary hazard class	8
Packing group	II
DOT Marine Pollutant	No

<u>TDG</u>	Regulated
UN number or ID number	UN2924
UN proper shipping name	Flammable liquids, corrosive, n.o.s. (Isopropanol, Potassium hydroxide)
Transport hazard class(es)	3
Subsidiary hazard class	8
Packing group	II

<u>ICAO (air)</u>	Regulated
UN number or ID number	UN2924
UN proper shipping name	Flammable liquids, corrosive, n.o.s. (Isopropanol, Potassium hydroxide)
Transport hazard class(es)	3
Subsidiary hazard class	8
Packing group	II

<u>IATA</u>	Regulated
UN number or ID number	UN2924
UN proper shipping name	Flammable liquids, corrosive, n.o.s. (Isopropanol, Potassium hydroxide)
Transport hazard class(es)	3
Subsidiary hazard class	8
Packing group	II

<u>IMDG</u>	Regulated
UN number or ID number	UN2924
UN proper shipping name	Flammable liquids, corrosive, n.o.s. (Isopropanol, Potassium hydroxide)
Transport hazard class(es)	3
Subsidiary hazard class	8
Packing group	II

15. Regulatory information**International Inventories**

TSCA	Complies.
DSL/NDSL	Complies.
EINECS/ELINCS	Contact supplier for inventory compliance status.

ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.
AICS	Contact supplier for inventory compliance status.
NZIoC	Contact supplier for inventory compliance status.

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances
NZIoC - New Zealand Inventory of Chemicals

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Chemical name	SARA 313 - Threshold Values %
Isopropyl alcohol 67-63-0	1.0

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Potassium hydroxide	1000 lb	-	-	X

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	Reportable Quantity (RQ)
Potassium hydroxide	1000 lb	-	RQ 1000 lb final RQ RQ 454 kg final RQ

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Isopropyl alcohol	X	X	X

Potassium hydroxide	X	X	X
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U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	Health hazards 3	Flammability 0	Instability 0	Special hazards -
HMIS	Health hazards 3	Flammability 0	Physical hazards 0	Personal protection X

Key or legend to abbreviations and acronyms used in the safety data sheet**Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
 U.S. Environmental Protection Agency ChemView Database
 European Food Safety Authority (EFSA)
 EPA (Environmental Protection Agency)
 Acute Exposure Guideline Level(s) (AEGl(s))
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
 U.S. Environmental Protection Agency High Production Volume Chemicals
 Food Research Journal
 Hazardous Substance Database
 International Uniform Chemical Information Database (IUCLID)
 National Institute of Technology and Evaluation (NITE)
 Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
 NIOSH (National Institute for Occupational Safety and Health)
 National Library of Medicine's ChemID Plus (NLM CIP)
 National Library of Medicine's PubMed database (NLM PUBMED)
 National Toxicology Program (NTP)
 New Zealand's Chemical Classification and Information Database (CCID)
 Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
 Organization for Economic Co-operation and Development High Production Volume Chemicals Program
 Organization for Economic Co-operation and Development Screening Information Data Set
 World Health Organization

Revision date 19-Mar-2024

Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet